

Servo SHORT BAR FEEDER with Program Memory



- Up to 100 DIFFERENT JOB SETTINGS in Bar Feed Memory to minimize re-occurring setup time
- Easy new job programming, modifications and past job look up
- Self adjusting barfeed with Automatic & programmable bar diameter height & thrust after material type input
- Accurate bar positioning, servo drive, belt fed, closed loop encoder
- Shock free presentation of material above feed rollers
- Material can be round, hexagonal, or square
- Material can be uniform or random in length
- Position to stop or dimension
- Sub spindle mode
- 'X' axis sliding rail standard
- 3 Pushers Standard
- 27.5" Material tray capacity (Model 100 = 65 lineal feet of 2" material)

SUPER 100

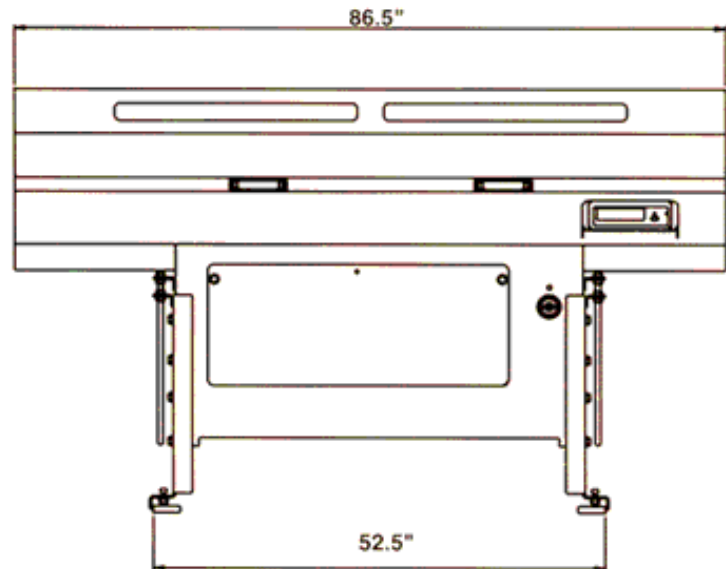
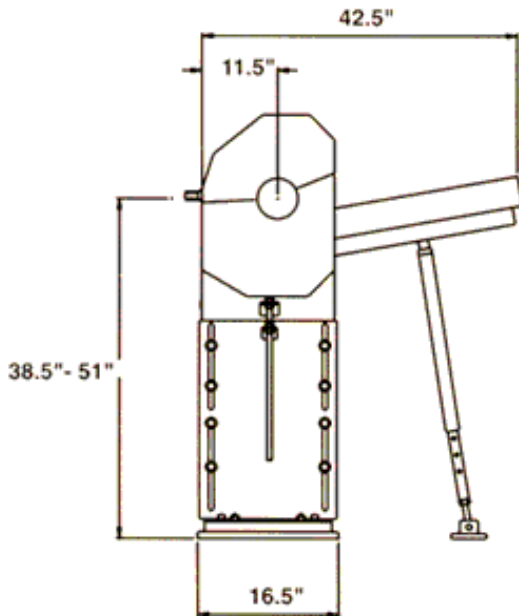
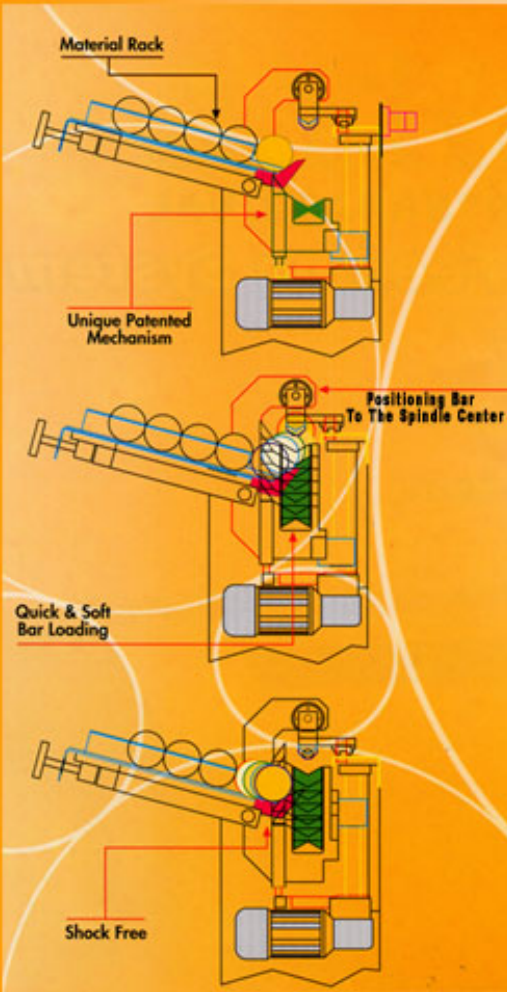
Bar Diameter	Round Bar	1/4" to 4"
	Hexagonal	1/4" to 3 1/4"
Bar Length	Max	61" (*)
Bar Weight	Max	225 lb.

SUPER 100XL

Bar Diameter	Round Bar	1/4" to 4"
	Hexagonal	1/4" to 3 1/4"
Bar Length	Max	72" (*)

*** Actual Bar Length Is Determined By The Length Of The Spindle Of The Machine**

Operation	Bar Feeding	Servo Drive
	Guide Way Supported Belt Drive	
Accuracy	Bar Loading	Geared Motor
	First Infeed	± .020"
Pushers	Feeding	± .004"
	Standard (3)	5/16", 1/2", 1"



Floor Dimensions are for the Super 100 only